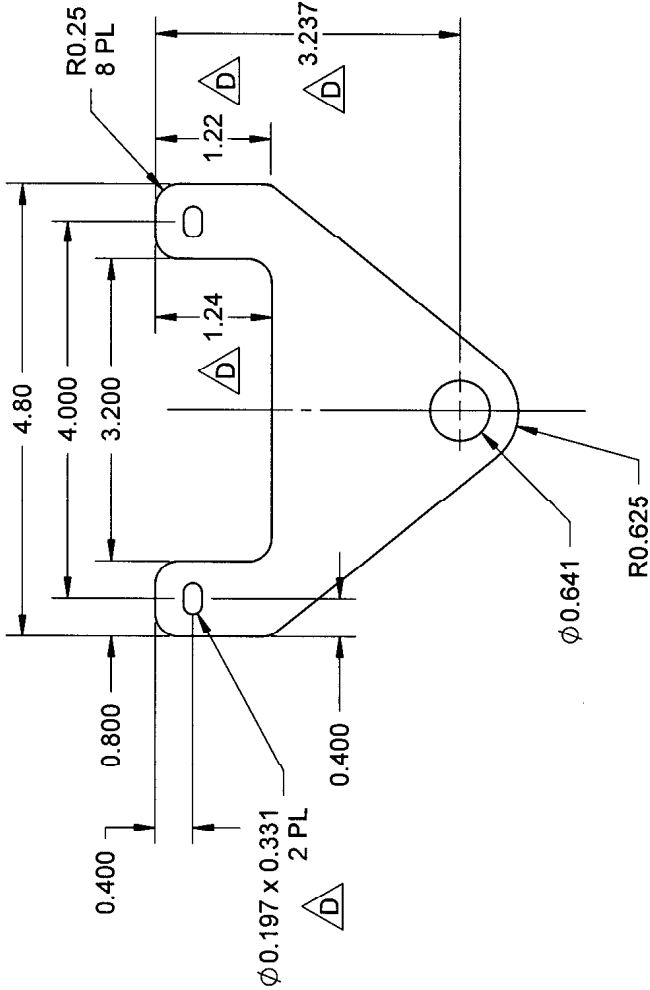
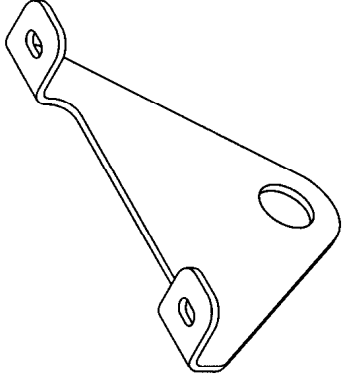


D2052 BRACKET



D2052F FLAT PATTERN

- NOTES:
- 1) MATERIAL: 5052-H32 ALUMINUM SHEET 0.090 THICK PER QQ-A-250/8 OR AMS 4016 (REF DART SPEC M5052H32S.090) OR 6061-T6 (OR-T62) ALUMINUM SHEET 0.090 THICK PER QQ-A-250/11 OR AMS 4025/4027 (REF DART SPEC M6061T6S.090)
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 (POWDER COAT BLACK SANDEX (4.3.5.7) PER DART QSI 005 4.3)
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D2052" USING FINE POINT PERMANENT INK MARKER OR LABEL AFTER FINISH
  - 7) WEIGHT: 0.08 lbs



RELEASED  
R 08-05-13/17

D	WIDEN SLOT (ZN B7-1); UPDATE FLAT PATTERN DIMENSIONS (ZN B5-1, B6-1); ADD 6061-T6 OPTION (ZN A5-1); ADD CHEMICAL CONVERSION COAT AND CHANGE TO BLACK SANDEX (ZN A6-1); ADD IDENTIFICATION (ZN A4-1); ADD WEIGHT (ZN A8-1); ADD GRAIN DIRECTION (ZN B4-1); REASON: PRODUCT IMPROVEMENT (REF PAR 08-012)			PH	08.04.28
C	ADD FLAT PATTERN			RF	99.04.30
B	ADD SLOT TO FOOT			BW	97.02.21
A	NEW ISSUE			BW	92.01.12
REV.	DESCRIPTION			BY	DATE
DESIGN	BW	<div>DART AEROSPACE LTD</div> <div>HAWKESBURY, ONTARIO, CANADA</div> <div>DRAWING NO. D2052</div> <div>REV. D</div> <div>SHEET 1 OF 1</div> <div>TITLE BRACKET</div> <div>SCALE</div> <div>NTS</div> <div>COPYRIGHT © 1992 BY DART AEROSPACE LTD</div> <div>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</div>			
DRAWN	BW				
CHECKED					
MFG. APPR.					
APPROVED					
DE APPR.					
DATE	08.04.28				